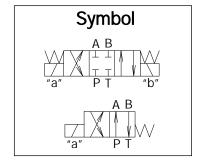
GENERAL DESCRIPTION

List: RH10-1F-1-July 2016

- √ 4/3- and 4/2- way directional control valves
 with solenoid operation , heavy duty construction
- ✓ Removable AC and DC voltage coils-quick replacement and rotation in any direction without leakage from the system
- ✓ Wet pin core tubes connected to a tank with high pressure capacity
- ✓ Manual override option
- ✓ Maximum control of hydraulic power
- ✓ Reliability and long life
- ✓ Mounting surface CETOP5 (NG10)







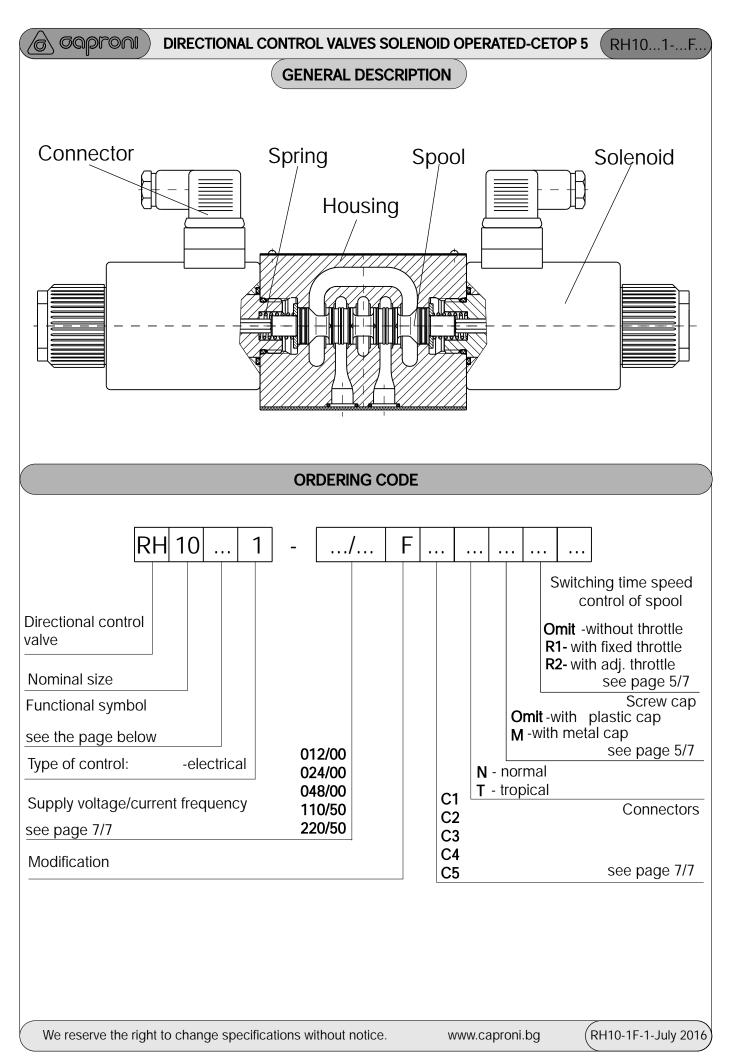
The RH10...1...-...F... valves are solenoid operated directional spool valves. They are control the start , stop and direction of flow.

The RH10...1...-...F... valves consist of a spool , housing , springs and solenoids.

This model is designed with two-spring centered spool for 4/3- and 4/2- valves. The housing has 5-chambers.

The operating solenoids are DC type. For AC supply the solenoids are provided with rectifier , which is integrated into the installation ground of the connectors. The standard supply voltages are 12V DC , 24V DC , 48V DC , 110V AC(RAC) and 220V AC(RAC). Electrical connectors conform to DIN 43 650 standard.

In case of problem with the electric supply, an option for manual spool operation is provided.





RH10...1-...F..

FUNCTIONAL SYMBOLS

FUNCTIONAL SYMBOLS							
DESIG- NATION	SYMBOL	INTERMEDIATE	DESIG- NATION	SYMBOL	INTERMEDIATE		
00	A B		28	WITTE			
01			32				
02	MILLIAM		33				
04	MXIHIIM		35	WHIXE			
05	MAHIIM		36	WIIXH			
06	MIHIM		39				
08			40	MXITTIM	XXIII.		
10	WXIII		41	MAHHM			
<u>11</u>			42				
12			45				
13			61	MFIFINK			
14			62	MITTINE			
16	WITT		64	WT	**L_*		
17		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	68				
18			70				
<u>19*</u>	MXIII	XHD	83				
20*		T- 1					
21	MANTINE						
24							
26	MXISIUM						
27							

^{*} Symbols 19, 20 and 82 are with detent. Both switched positions are alternately fixed and there is no need to energize the solenoid continually. Other symbols on request.

We reserve the right to change specifications without notice.

www.caproni.bg

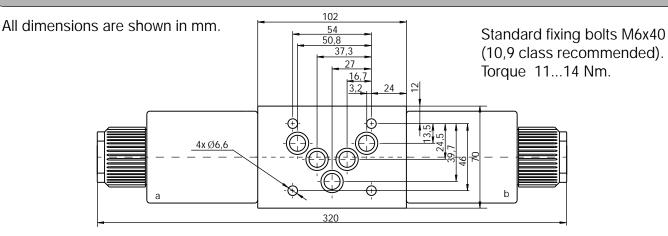
(RH10-1F-1-July 2016)

SOPPONI DIRECTIONAL CO	ONTROL VALVES SOLENOID O)	RH101F.	
	TECHNICAL DATA	<u>) </u>		
			GENERAL	
DATA	UNIT	VALUE	/RANGE	
Installation position		optional exce "19" and "20	ept symb."08",)"-horizontal	
Max. ambient temperature	°C	-20.	+ 50	
Weight single solenoid valve double solenoid valve	kg kg		5 6,6	
			HYDRAULIC	
Max. pressure port P , A & B port T	MPa MPa		32 16	
Rated flow (at Dp 0,1MPa.)	l/min	1!	545	
Max. flow (depend on symbol-see page 6/7)	l/min	14	140	
Hydraulic fluid-mineral oil: -viscosity -filtration degree -temperature	mm²/s mm °C	10800 0.025 -2080		
			ELECTRICA	
Cyclic duration	%	100		
Waterproof	erproof IP65		65	
Heat insulation		F	ł	
Type of voltage		DC	AC	
Available voltage /frequency	V/Hz	12/00 24/00 48/00	110/50(60) 220/50(60)	
Voltage tolerance	%	±10		
Current consumption 12VDC 24VDC 48VDC 110V RAC 220V RAC	А	2,9 1,6 0,75	0,5 0,25	
Max. switching frequencies	cycle/h	150	000	
Switching time at p=15MPa, on Q=63,5l/min (measured for off control valve symbol "01")	ms ms	1	94 32	
We reserve the right to change specification	tions without notice.	 ww.caproni.bg (RH10-1F-1-July 201	



RH10...1-...F.

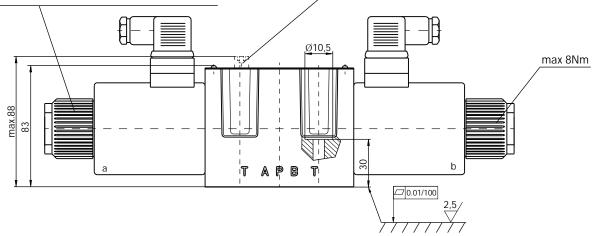




Gray or white plug connectors for solenoid "a", black connectors for solenoid "b" and transparent for solenoids with light indicator.

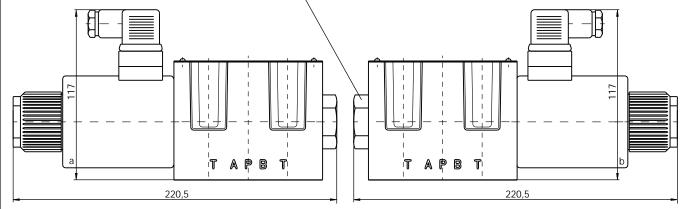
For one-lead supply scheme , the metal screw cap should be used see "ORDERING CODE" - code M

An option with adjustable throttle for switching over speed control With fixed throttle Ø0,6mm.-code R1, with adjustable throttle-R2(internal hexagon S=3) see "ORDERING CODE" - code R....



with solenoid "a" for symbol: 11, 12, 14, 17, 24, 27, 33, 34, 39, 45, 68, 70 and 83

with solenoid "b" for symbols: 10 , 13 , 16 , 28 , 32 , 36 , 64 and 78



S32(max 30Nm)

The other dimensions are the same as double solenoid valve.

We reserve the right to change specifications without notice.

www.caproni.bg

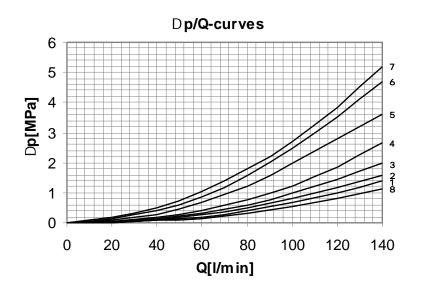
RH10-1F-1-July 2016



RH10...1-...F.

CHARACTERISTICS

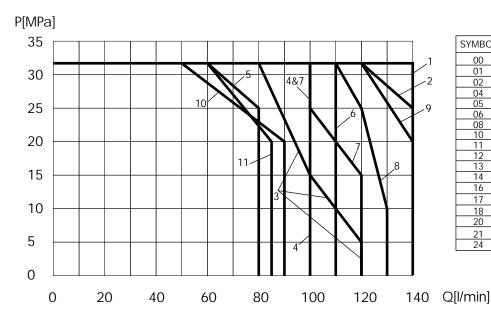
Dp/Q



SYMBOL	CURVE				
	P>A	P>B	A>T	B>T	P>1
00	3	3	8	8	4
01	3	3	1	1	
02	6	6	5	5	4
04	3	3	2	2	
05	1	1	1	8	
06	2 2 2 2	2	7	5	2
08	2	2 2 2	1	1	
10	2	2	1	1	
11	2	2	1	1	
12 13	2	2	1	1	
	2			г	4
14 16	6 2			5 1	4
17		-1	1	1	
	_	1	1	-1	
18	2	2	1	1	
20	3	2	2	2	
21	2		1	1	
24	3	3	2	2	
26	3	3	2	1	
27	3			1	
28	3	3	2	2	
32	4	4			
33		3	8		4
36	4	4	2	2	
39	4	4	2	2	
40		4			_
41 42	1	4	8	1	-
	3	3 2	1	1	
45	4	2		0	_
61	4			8	_
62	2			1	
64		4			
68	4	4	_	1	_
70	3	3	2	1	
83		2	1		
					l

p/Q

The operating limit of hydraulic power shown here is for applications with two directions of flow (e.g. from P to B and simultaneously from A to T). If the valve is with one direction passage only (e.g. from P to B and with blocked port A), the operating limit may considerably be reduced. The performance limits are measured with hydraulic oil 35 ± 5 cSt , temperature 50 $^{\circ}\text{C}$ and supply voltage 0.9U_{N}



SYMBOL	CURVE	SYMBOL	CURVE
00	1	26	8
01	2	27	1
02	11	28	9
04	9	32	3
05	1	33	1
06	2	36	5
08		39	5
10	1	40	6
11	1	41	7
12 13	1	42	8
13	2	45	2
14	11	61	7
16	2	62	6
17	1	64	2
18	2	68	3
20	2	70	8
21	4	83	2
24	9		

We reserve the right to change specifications without notice.

www.caproni.bg

(RH10-1F-1-July 2016

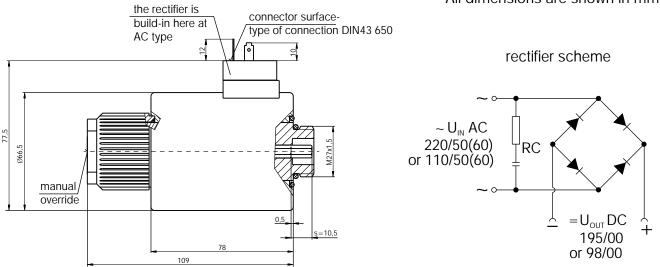


RH10...1-...F..

SOLENOIDS

AC & DC

All dimensions are shown in mm.



AC and DC solenoids have the same dimensions , connections and characteristics. The difference between AC and DC solenoids is in the integrated rectifier into the AC type - see "rectifier scheme". The solenoids can be used for 50Hz and 60Hz. The supply voltages are as follows: 12V DC , 24V DC , 48V DC , 110V AC/50(60)Hz and 220V AC/50(60)Hz.

